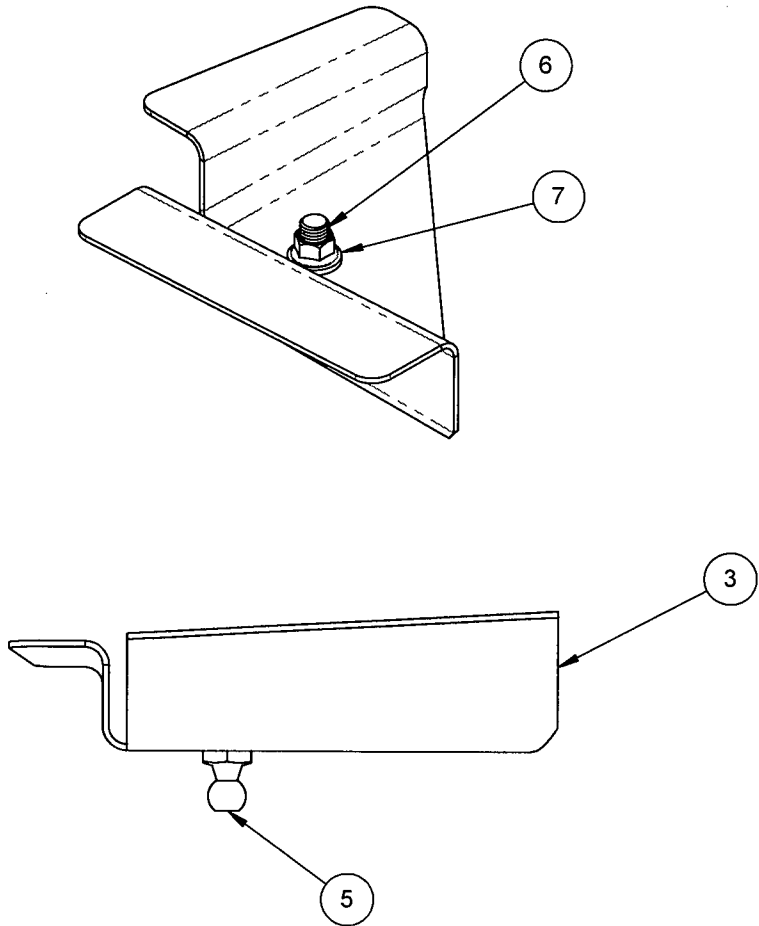
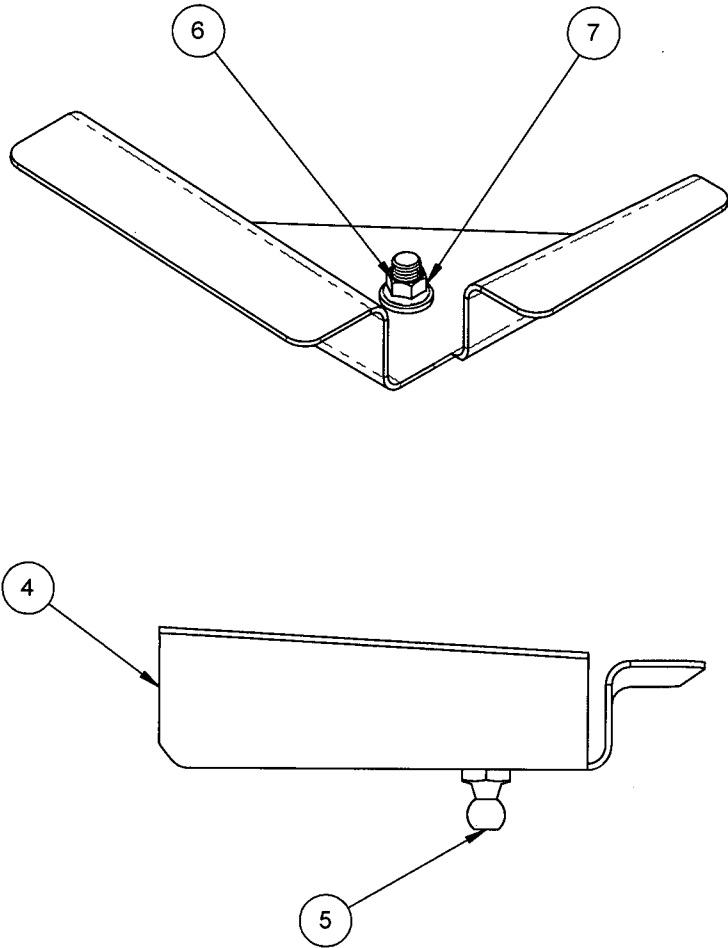


ITEM	QTY. -041	QTY. -042	P/N	DESCRIPTION
1	X		D4330-041	AIRFRAME BRACKET ASSEMBLY, LH
2		X	D4330-042	AIRFRAME BRACKET ASSEMBLY, RH
3	1		D4330-1	AIRFRAME BRACKET, LH
4		1	D4330-2	AIRFRAME BRACKET, RH
5	1	1	D3622-1	BALL STUD
6	1	1	MS21042L5	NUT
7	1	1	NAS1149D0563J	WASHER



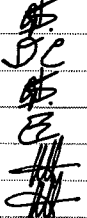
**D4330-041 AIRFRAME BRACKET ASSEMBLY, LH**



**D4330-042 AIRFRAME BRACKET ASSEMBLY, RH**

**RELEASED**  
2011-08-16

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.10 lbs

A	NEW ISSUE		DC	11.04.26
REV.	DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4330	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.	BRACKET	NTS		
DATE	11.04.26	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

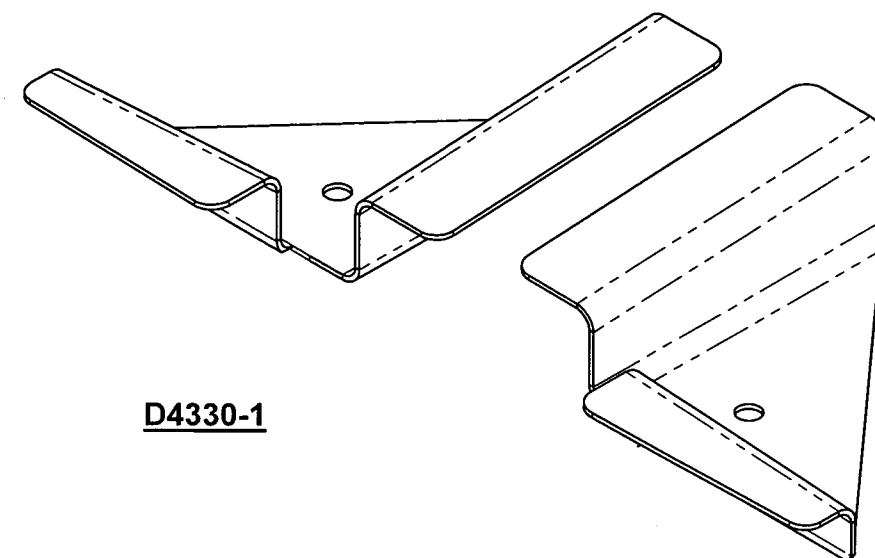
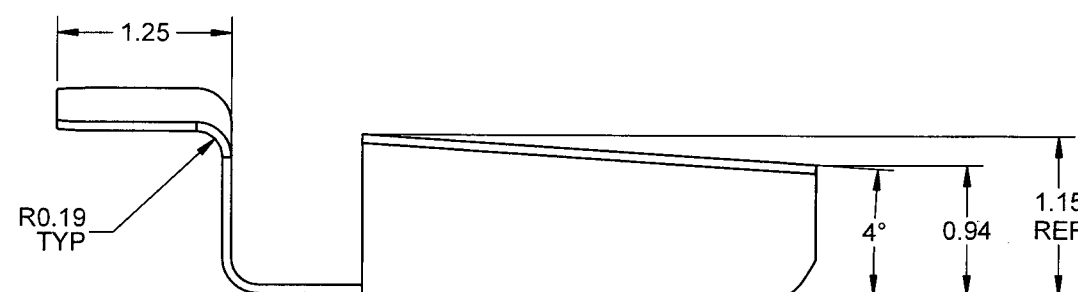
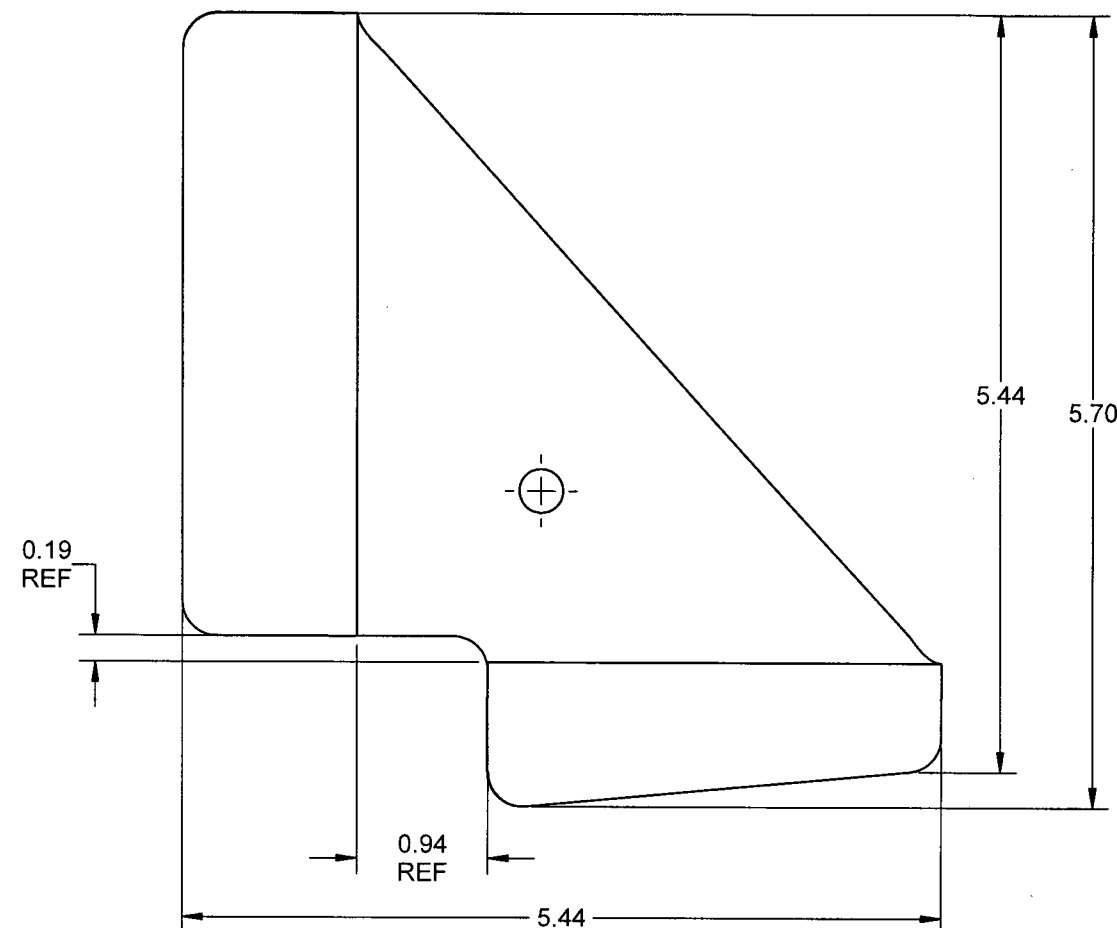
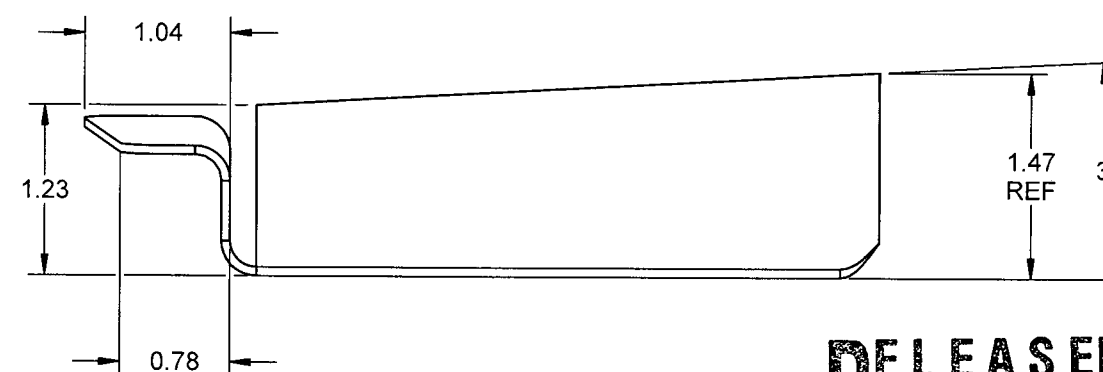
**D4330-2 AIRFRAME BRACKET, RH (SHOWN)  
D4330-1 AIRFRAME BRACKET, LH (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: MADE FROM D4330-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

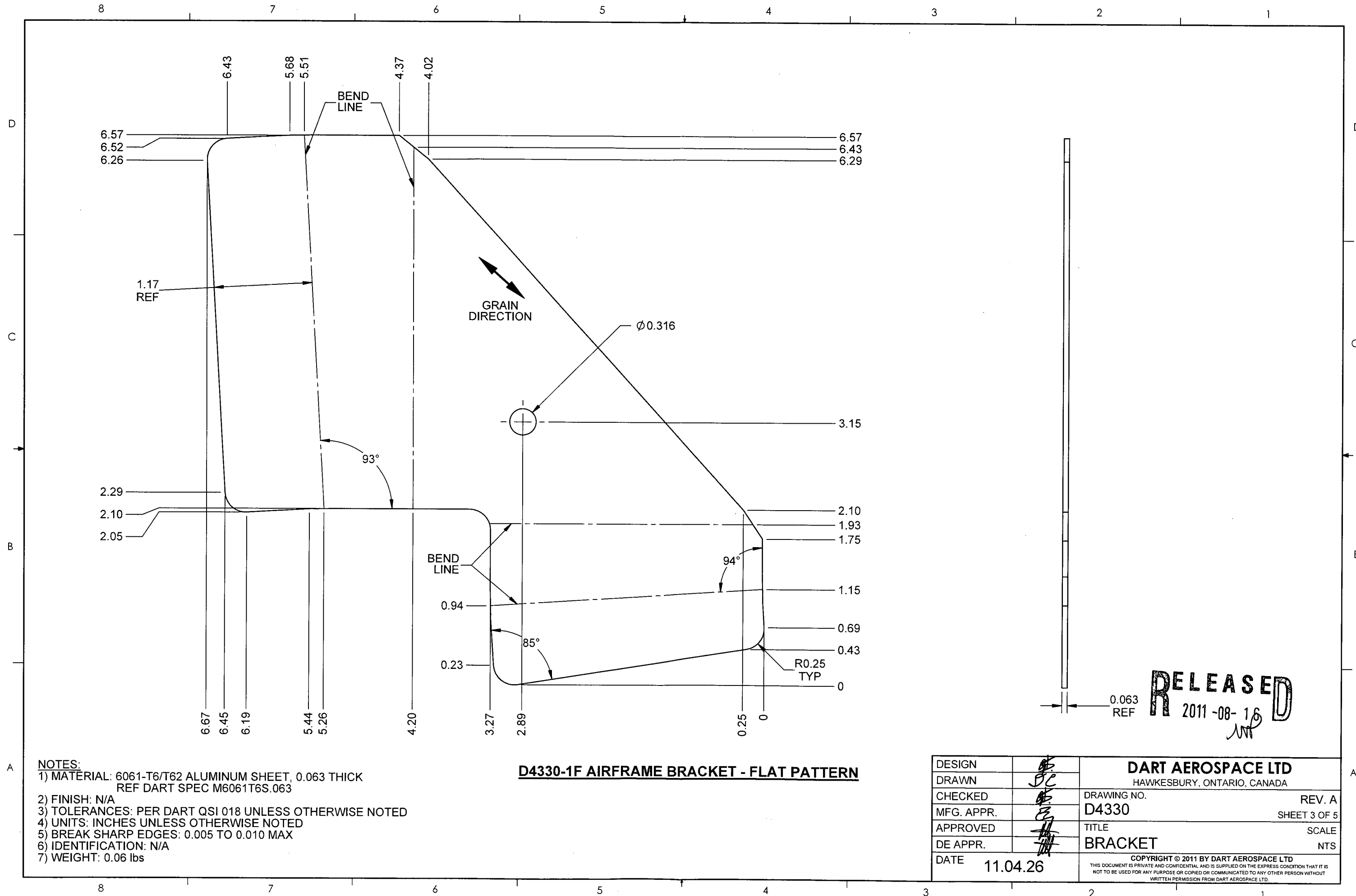
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BC</i>	<b>D4330</b>	SHEET 2 OF 5
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	<b>BRACKET</b>	NTS
DATE	<b>11.04.26</b>	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

**RELEASED**  
2011-08-16



**D4330-1**







**D4330-2**

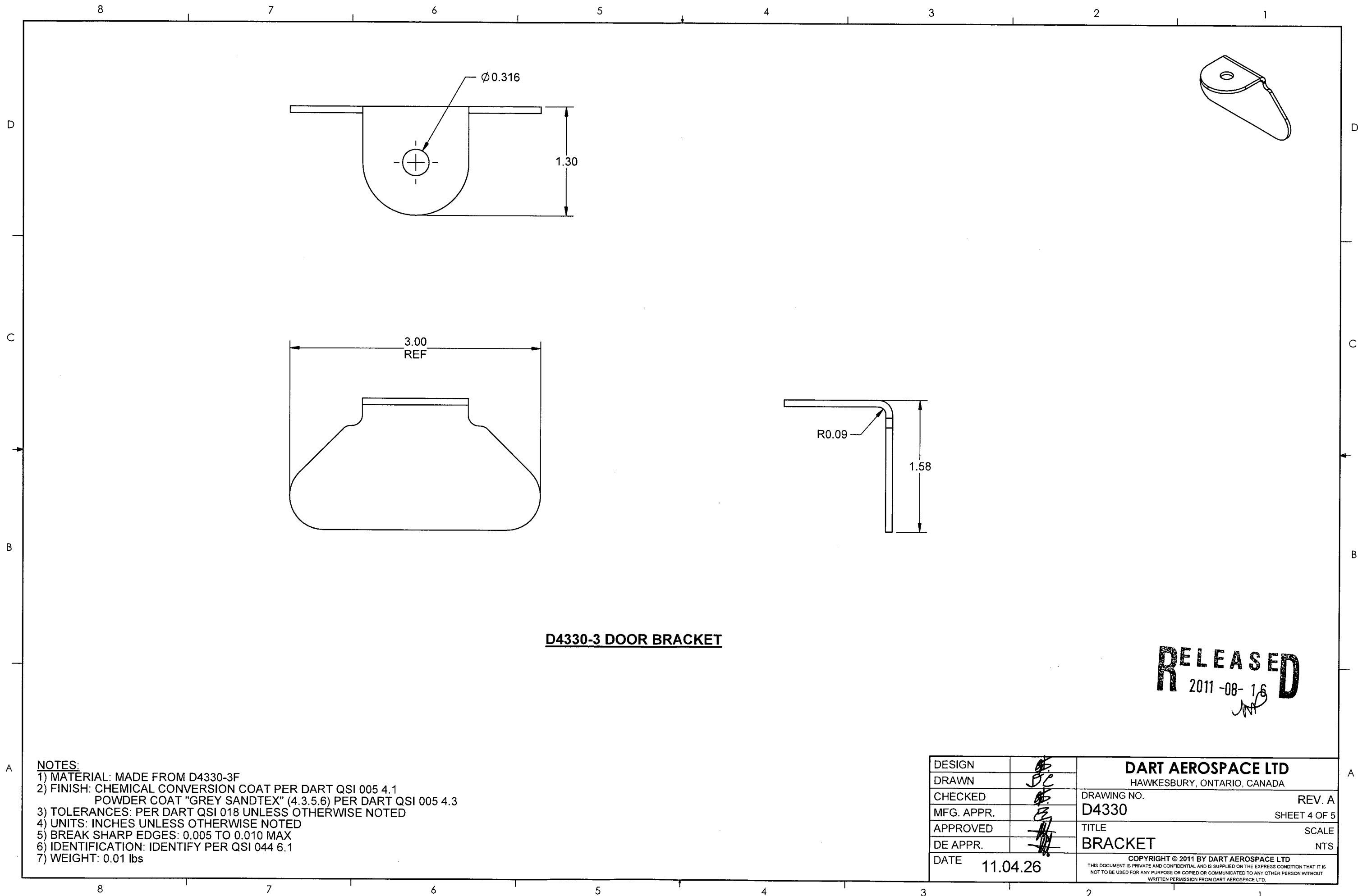


NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
REF DART SPEC M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

**D4330-1F AIRFRAME BRACKET - FLAT PATTERN**







DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4330	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
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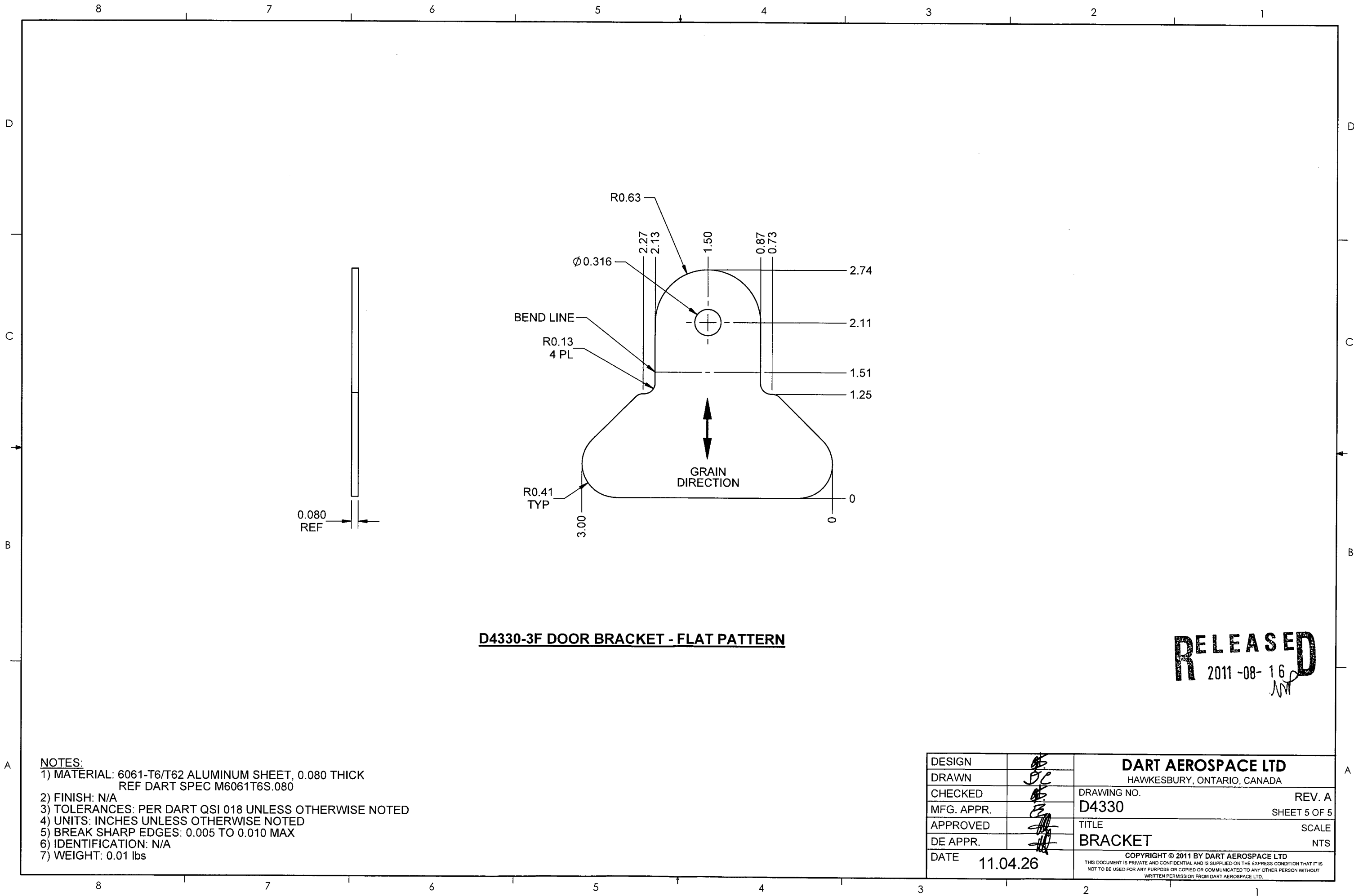


**D4330-3 DOOR BRACKET**

**RELEASED**  
2011-08-16  
*MM*

- NOTES:**
- 1) MATERIAL: MADE FROM D4330-3F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.01 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4330	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
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**D4330-3F DOOR BRACKET - FLAT PATTERN**

**RELEASED**  
2011-08-16  
MP

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK  
REF DART SPEC M6061T6S.080
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.01 lbs

DESIGN	<i>JS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>BC</i>		
CHECKED	<i>JS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JS</i>	<b>D4330</b>	SHEET 5 OF 5
APPROVED	<i>JS</i>	TITLE	SCALE
DE APPR.	<i>JS</i>	<b>BRACKET</b>	NTS
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